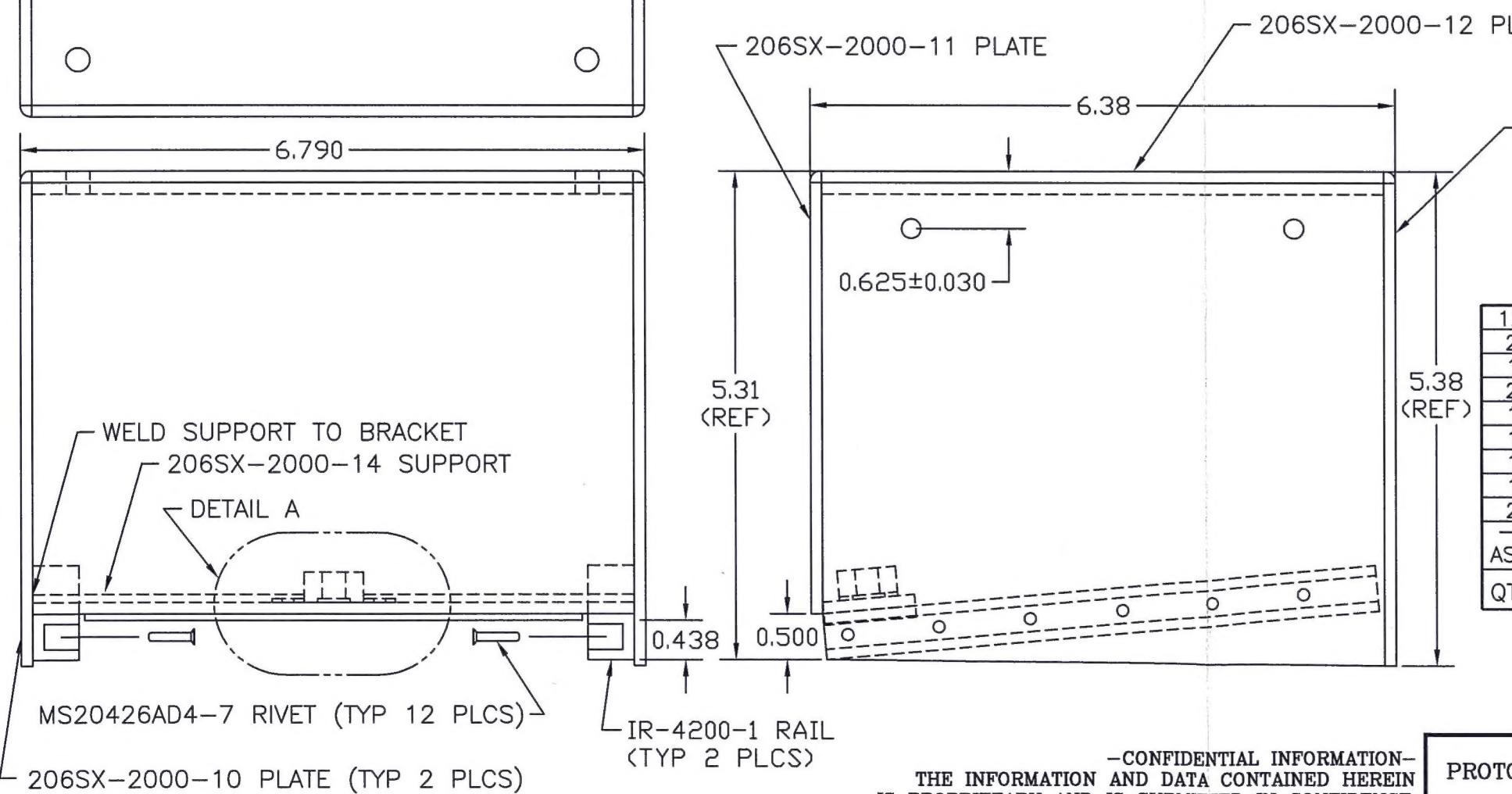
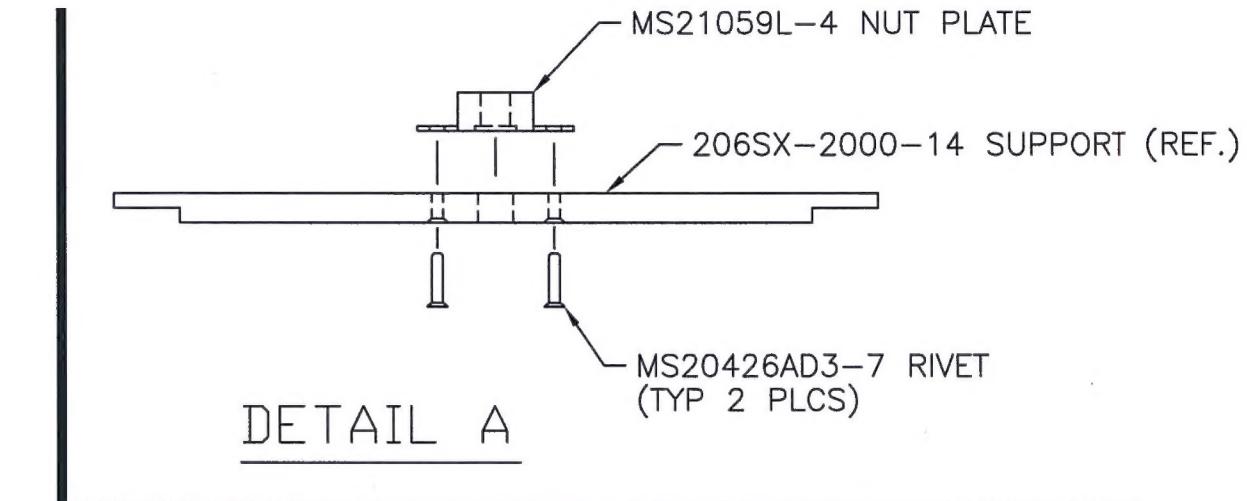
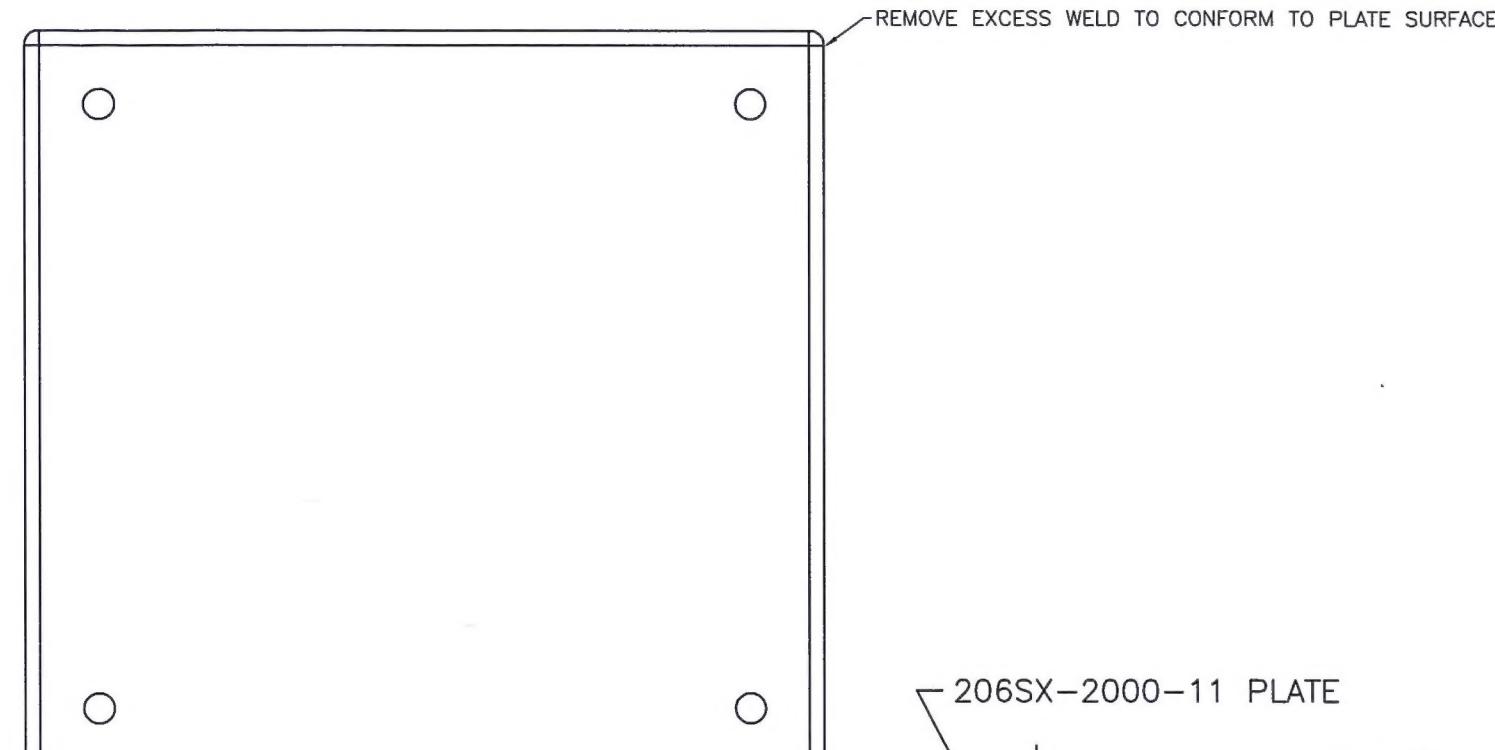


NOTES

1. FILLET WELD ALL EXTERIOR ADJOINING SURFACES PER EPS 1003 CLASS C

2. ASSEMBLE MS20426AD3-7 RIVETS (2X) & MS21059L-4 NUT PLATE TO
REMAINDER OF ASSEMBLY AFTER POWER COAT. FINISH: POWDER COAT
IF-2723 BLACK TEXTURE TGIC, ALT: FLAT BLACK ENAMEL.

SHEET	REV	ECO	DATE	DESCRIPTION	APR	CHK
1,4	A		12/05/97	ADDED FINISHED DIM, SHT4 0.070 WAS 0.125	REB	
1,2	B		12/30/97	ADDED Ø0.213 HOLES TO -10 PLATE	REB	
1		1	07/13/06	ADDED NOTE 2, FINISH WAS ON NOTE 1.	<i>Revs</i>	<i>L8</i>



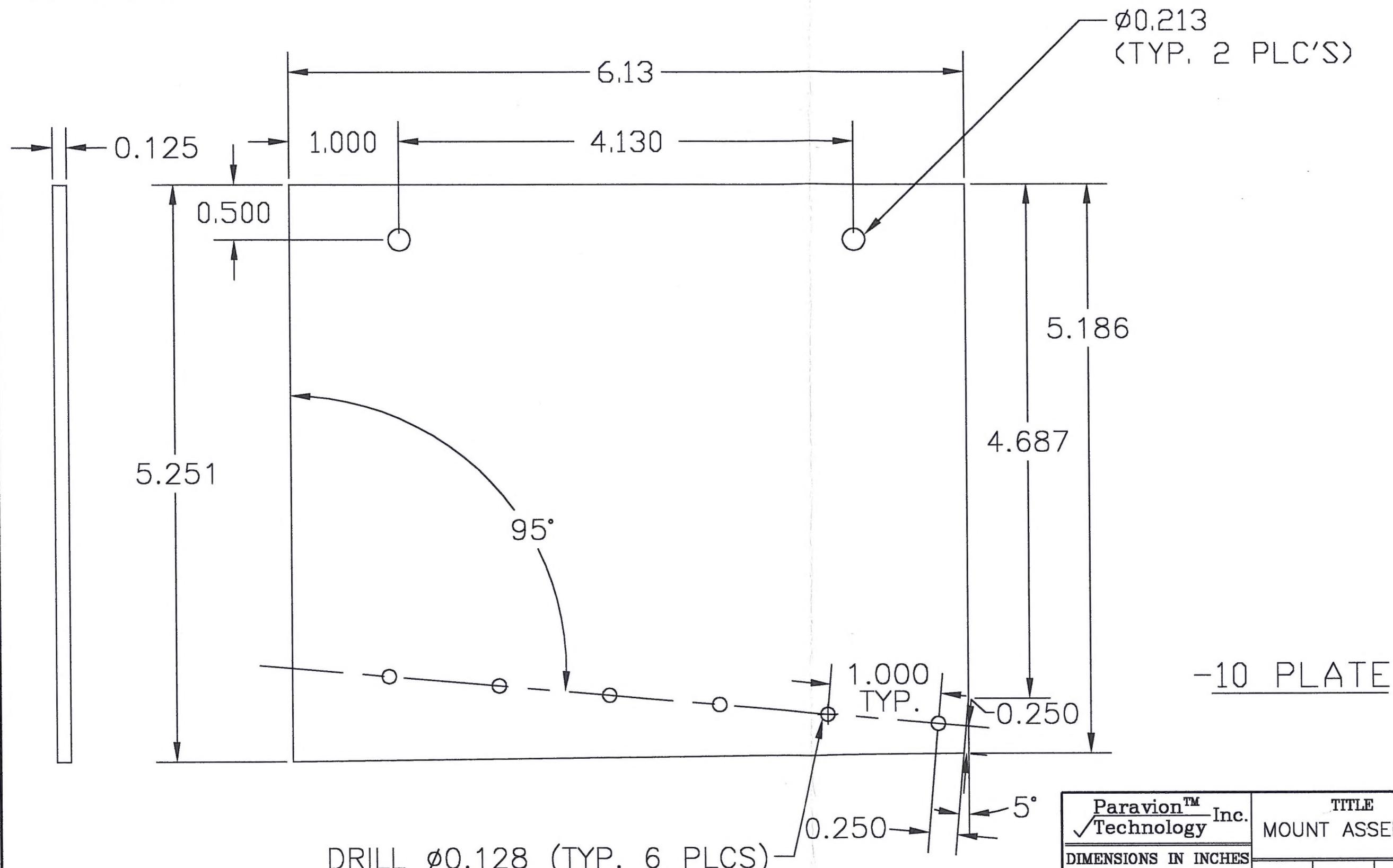
-1 ASSEMBLY

12	MS20426AD4-7	RIVET				
2	MS20426AD3-7	RIVET	SEE NOTE 2			
1	MS21059L-4	NUT PLATE	SEE NOTE 2			
2	IR-4200-1	RAIL				
1	206SX-2000-14	SUPPORT				
1	206SX-2000-13	PLATE				
1	206SX-2000-12	PLATE				
1	206SX-2000-11	PLATE				
2	206SX-2000-10	PLATE				
-1 ASSY	PART NUMBER	DESCRIPTION	DESCRIPTION			
QTY.	Paravion® Technology Inc.	TITLE	MOUNT ASSEMBLY	DRAWING NO.	206SX-2000	
	DIMENSIONS IN INCHES	DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV ECO
	TOLERANCES EXCEPT WHERE NOTED:	RHSM	REB	LS	11/28/94	B 1
PROTO	.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°					
N/C	THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A	DO NOT SCALE DRAWING				SHEET 1 OF 5
		© 1994 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				

MATERIAL: 6061-T6 QQ-A-250/11

STOCK: 0.125 SHEET

WEIGHT: 0.42 lbs



DRILL Ø0.128 (TYP. 6 PLCS)

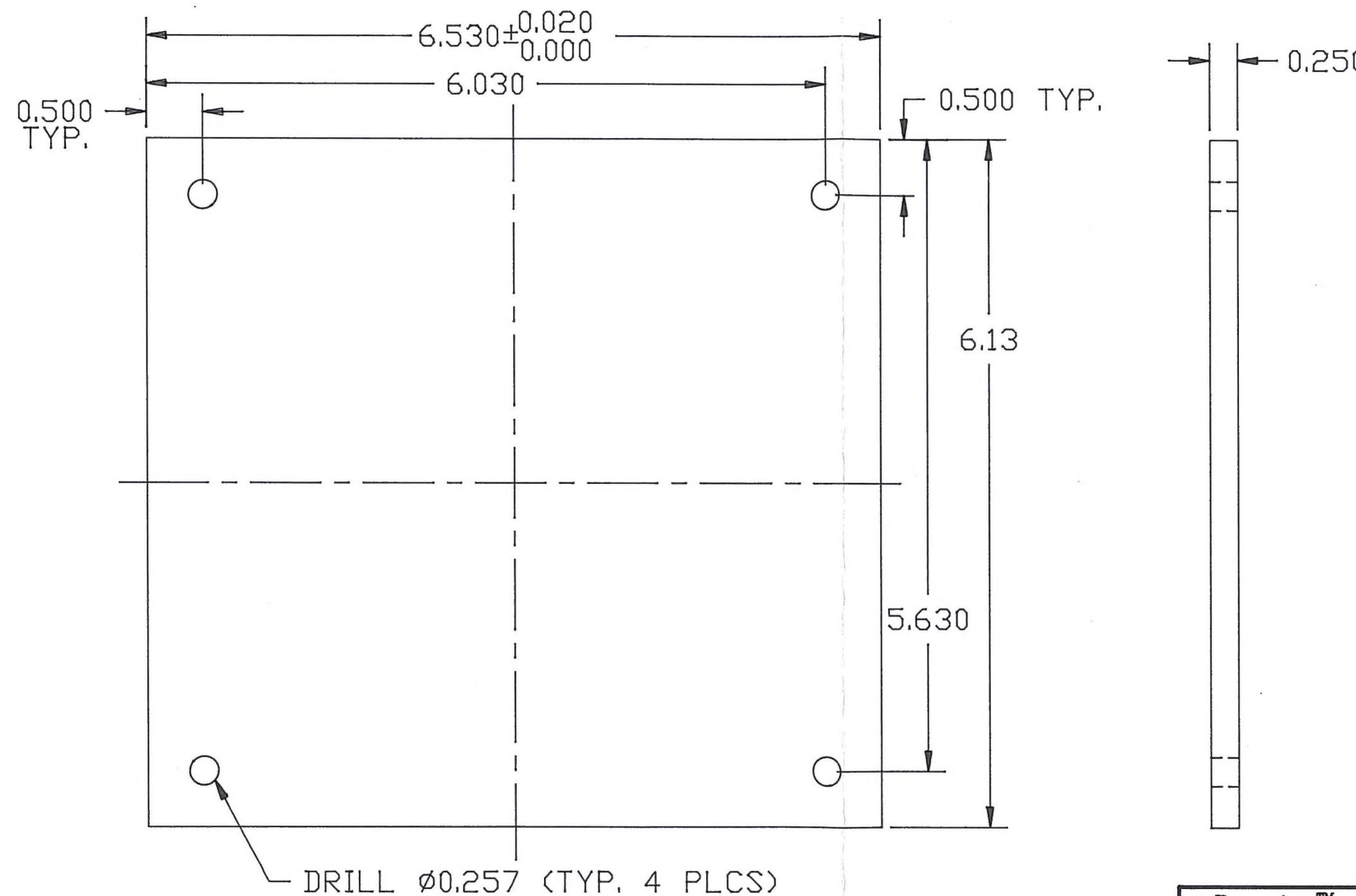
BREAK ALL SHARP EDGES

Paravion™ Technology Inc. <hr/> DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°	TITLE				DRAWING NO.	
	MOUNT ASSEMBLY				206SX-2000	
	DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV B	ECO
	RHSM	<i>R.E. Jr.</i>	<i>Ld</i>	11/28/94		
	DO NOT SCALE DRAWING					SHEET
	© 1994 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.					2 OF 5

MATERIAL: 6061-T6 QQ-A-250/11

STOCK: 0.250 SHEET

WEIGHT: 1.0 lbs



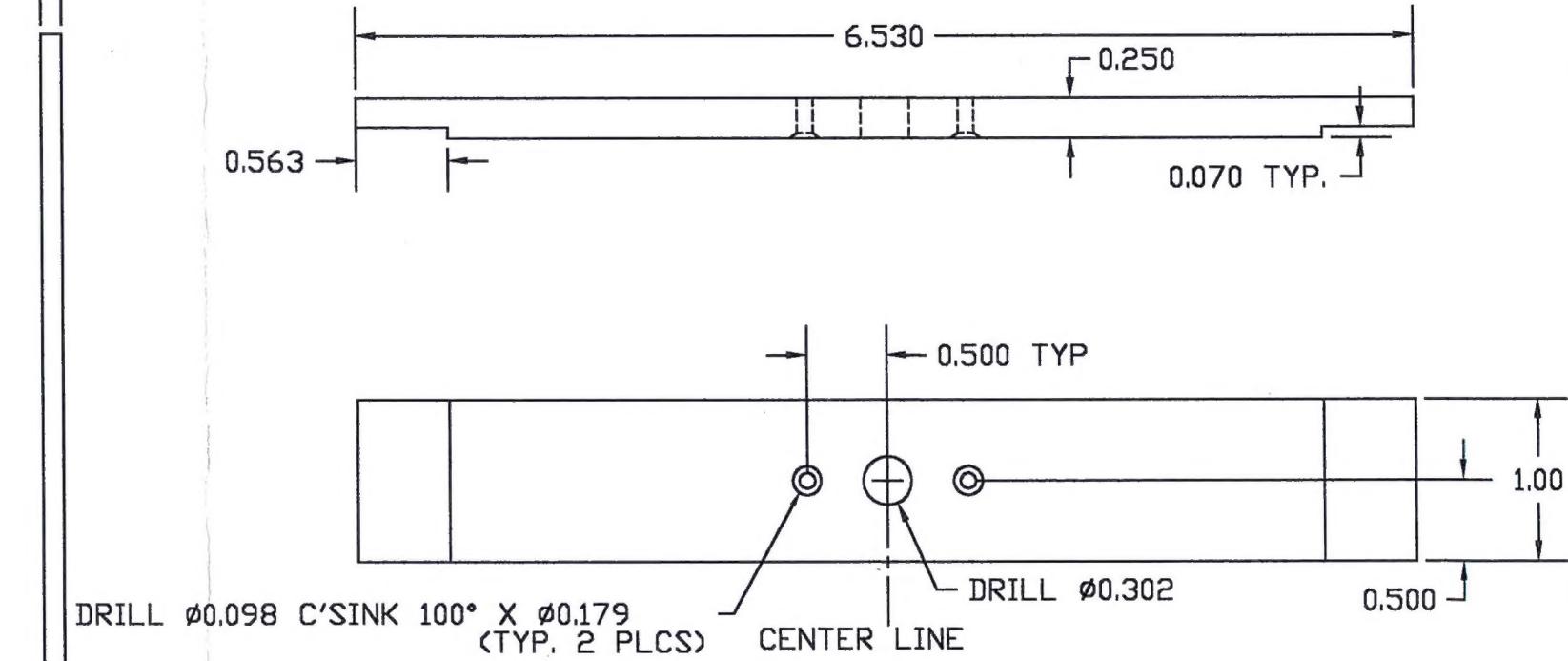
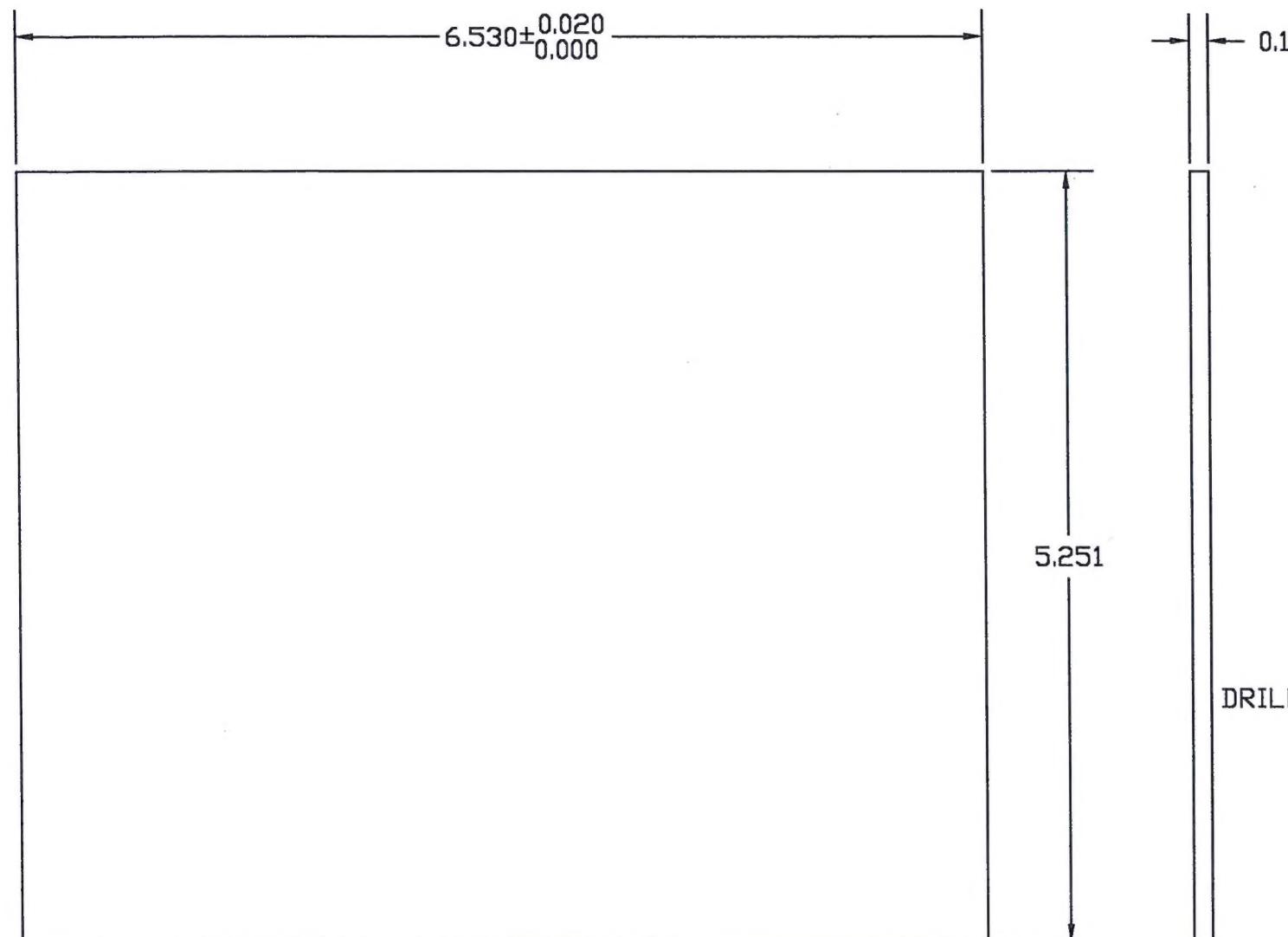
-12 PLATE

BREAK ALL SHARP EDGES

Paravion™ Inc. Technology		TITLE		DRAWING NO.			
		MOUNT ASSEMBLY		206SX-2000			
DIMENSIONS IN INCHES							
TOLERANCES EXCEPT WHERE NOTED:							
X = $\pm .1$							
XX = $\pm .05$							
XXX = $\pm .010$							
ANGLES = $\pm 1^\circ$							
RHSM	P.E.B.	A.W.	11/28/94	REV N/C	ECO		
DO NOT SCALE DRAWING					SHEET		
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MATERIAL: 6061-T6 QQ-A-250/11
STOCK: 0.125 SHEET
WEIGHT: 0.45 lbs

MATERIAL: 6061-T6 QQ-A-250/11
STOCK: 0.25 SHEET
WEIGHT: 0.16 lbs



-13 PLATE

BREAK ALL SHARP EDGES

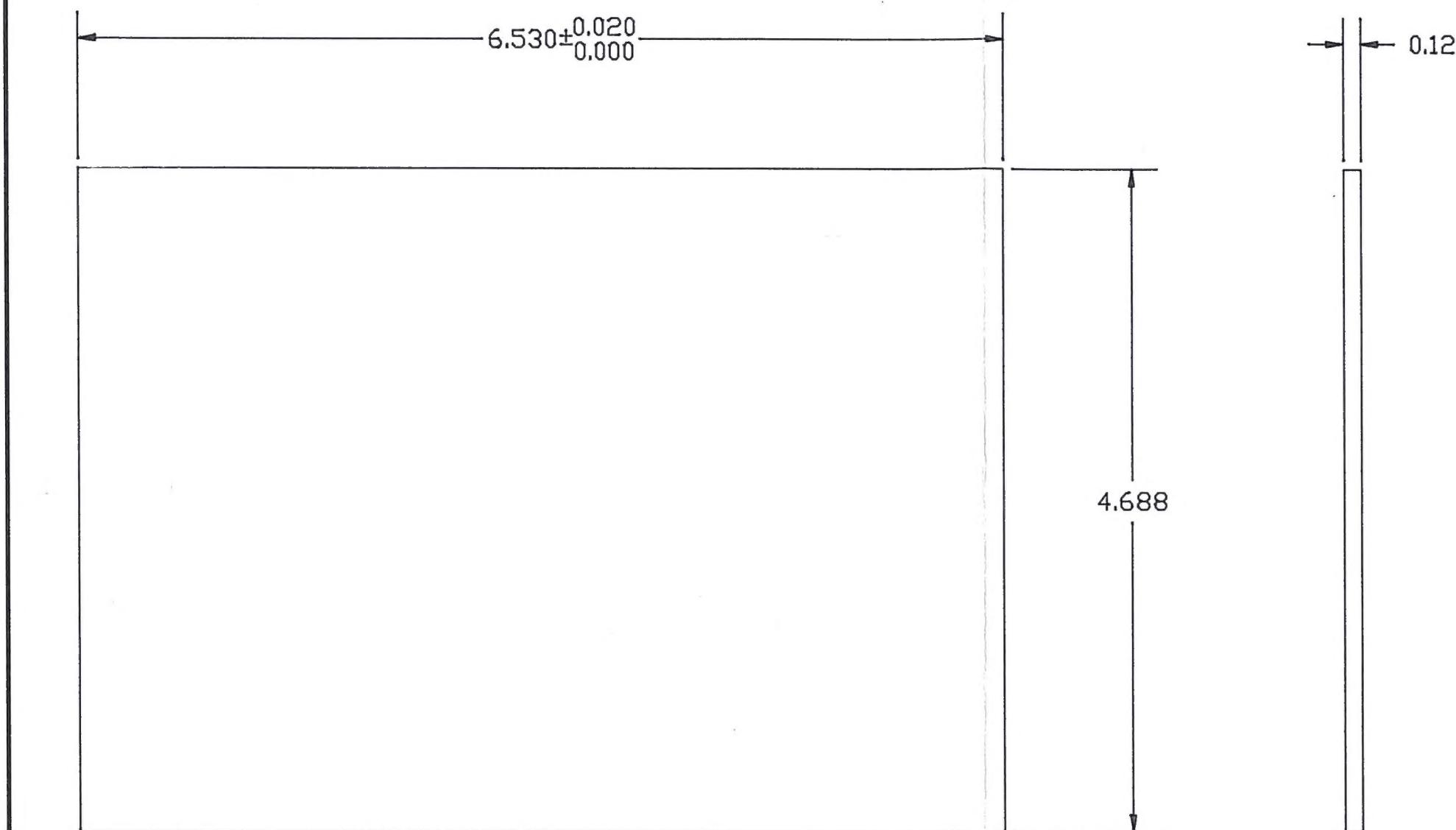
-14 SUPPORT

Paravion™ Inc. Technology		TITLE			DRAWING NO.	
		MOUNT ASSEMBLY			206SX-2000	
DIMENSIONS IN INCHES						
TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV A
X = ± .1 XX = ± .05 XXX = ± .010 ANGLES = ± 1°		RHSM	P.E.I. LS		11/28/94	ECO
DO NOT SCALE DRAWING					SHEET	
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MATERIAL: 6061-T6 QQ-A-250/11

STOCK: 0.125 SHEET

WEIGHT: 0.40 lbs



-11 PLATE

BREAK ALL SHARP EDGES

Paravion™ Inc. ✓ Technology		TITLE			DRAWING NO.	
		MOUNT ASSEMBLY			206SX-2000	
DIMENSIONS IN INCHES		TOLERANCES EXCEPT WHERE NOTED:				
DRAWN BY	APRVD. BY	CHK'D BY	DATE		REV	ECO
RHSM	<i>R.E.P.</i>	<i>BN</i>	11/28/94	N/C		
DO NOT SCALE DRAWING					SHEET	
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